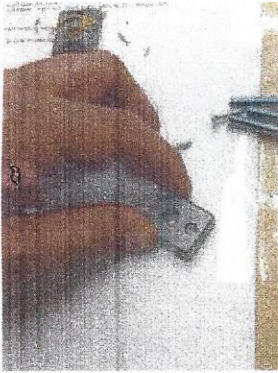
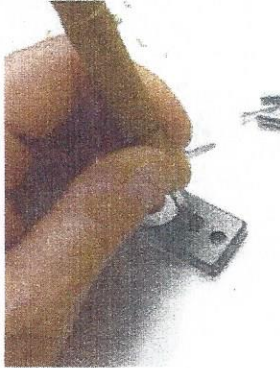


Installation directions for tool less anti-tip

1. Choose suitable base material. 12" x 12" x 3/4" minimum wood base recommended
2. Place template on base in location where you want to mount chamber and secure with tape
3. Carefully place saddle piece over respective outline on template



4. Mark and drill 7/64" pilot holes at countersunk hole closest to "saddle"



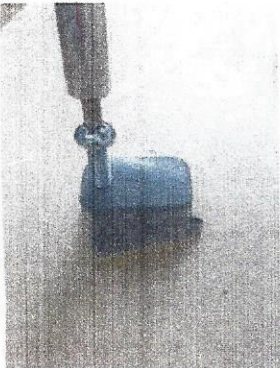
5. Install included #6 x 3/4" screws into pilot holes drilled in #



6. Drill 7/32" holes 1/2" deep minimum through larger saddle holes. Be sure saddle piece does not rotate



7. Remove small screw, saddle, and template. Each saddle is unique so keep it near the location it was originally installed
8. Re-install saddle with #6 screw but do not tighten. Install 1/4" bolt through turn block and tighten to desired tension. If turn block is too tight, loosen bolt slightly. It should be snug but no so tight it is hard to operate



9. Rotate turn block to access small screw and tighten



10. Place chamber in saddle and rotate turn block to secure



Template for tool less Anti-Tip Brackets

See back for step by step directions

Parts List (Included)

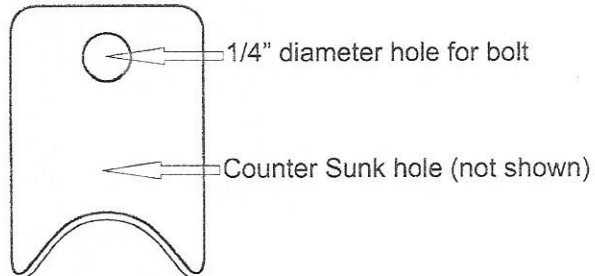
qty 3 machined saddles
qty 3 turn blocks
qty 3 1/4" x 1 1/2" bolts
qty 3 #6 x 3/4 screws

Tools Needed:

Drill

7/64" drill bit

7/32" drill bit



Finished installation should look like this:

